

TEST REPORT

DATE: 06-19-2015 TEST NUMBER: 0219966

CLIENT Egetaepper a/s

ASTM E662 Smoke Density (Flaming) Standard Test Method for Specific Optical Density of Smoke Generated by Solid Materials also referenced as NFPA 258



	DESCRIPTION OF TEST SAMPLE	
IDENTIFICATION	Carre wt	-
CONSTRUCTION	Loop Pile	
BACKING	Woven Synthetic	

GENERAL PRINCIPLE

This procedure is designed to measure the specific optical density of smoke generated by the test specimen within a closed chamber. Each specimen is exposed to an electrically heated radiant-energy source positioned to provide a constant irradiance level of 2.5 watts/square cm on the specimen surface. Measurements are recorded through a photometric system employing a vertical beam of light and a photo detector positioned to detect the attenuation of light transmittance caused by smoke accumulation within the chamber. The light transmittance measurements are used to calculate specific optical density, a quantitative value which can be factored to estimate the smoke potential of materials. Two burning conditions can be simulated by the test apparatus. The radiant heating in the absence of ignition is referred to as the Non-Flaming Mode. A flaming combustion in the presence of supporting radiation constitutes the Flaming Mode.

	CON	DITIONS	
PREDRYING OF TEST SAMPLE CONDITIONING OF TEST SAMPLE TESTING CONDITION	24 Hours at 140° F 24 Hours at 70° F As Received	and 50% Relative Humidity	
FURNACE VOLTAGE CHAMBER TEMPERATURE TEST MODE	118 V 95° F Flaming	IRRADIANCE CHAMBER PRESSURE	2.5 watts/sq cm 3" H ₂ O

AVERAGE MAXIMUM DENSITY CORRECTED (Dmc) AVERAGE SPECIFIC OPTICAL DENSITY AT 4.0 MINUTES FLAMING			184
			199
	Specimen 1	Specimen 2	Specimen 3
Maximum Density (Dm)	199.0	208.0	201.0
Time to Dm (minutes)	2.5	2.5	2.5
Clear Beam (Dc)	18.0	22.0	16.0
Corr. Max Density (Dmc)	181.0	186.0	185.0
Density at 1.5 minutes	96.0	102.0	94.0
Density at 4.0 minutes	194.0	205.0	199.0
Time to 90% Dm (minutes)	1.5	1.5	1.5
Specimen Weight (grams)	11.0	10.8	10.9

^{*} This sample PASSES the requirements of 450 or less.

APPROVED BY:

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714 Glenwood Place

Dalton, GA 30721

706-226-3283

Fax: 706-226-6787

protest@optilink ...



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AVERAGE MAXIMUM DENSITY CORRECTED (Dmc) AVERAGE SPECIFIC OPTICAL DENSITY AT 4.0 MINUTES			142
			54
	Specimen 1	Specimen 2	Specimen 3
Maximum Density (Dm)	143.0	136.0	149.0
Time to Dm (minutes)	17.5	17.0	17.5
Clear Beam (Dc)	1.0	0.0	2.0
Corr. Max Density (Dmc)	142.0	136.0	147.0
Density at 1.5 minutes	2.0	2.0	3.0
Density at 4.0 minutes	53.0	44.0	64.0
Time to 90% Dm (minutes)	12.5	12.5	13.0
Specimen Weight (grams)	11.0	11.0	11.0

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