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## Test Report VN720 155746.1

### Application

Classification according to EN 1307 as well as castor chair suitability, suitability for use on stairs, resistance to fraying and static electrical propensity.

### Test Material

"Highline 910AB"

The test material used for testing was made anonymous for laboratory purposes.  
A detailed sample list is included in the document.

### Issuing

Original Issuing, 26.06.2019  
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OETI - Institute for Ecology, Technology and Innovation GmbH

A handwritten signature in blue ink, appearing to read "Hannes Vittek".

Ing. Hannes Vittek  
Manager Flooring Technology & Interior Design



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## 1 Application

Date of Order	Scope of Order
27.05.2019	Summarized test report - EN 1307 Annex B Description Of Specimen - Textile Floor Coverings - EN 1307 Mass Per Unit Area - ISO 8543 Textile Floor Coverings Mass Per Unit Area - ISO 8543 Pile Layer Of Textile Floor Coverings Thickness Of Textile Floor Coverings - ISO 1765 Thickness Wear Layer Of Textile Floor Coverings - ISO 1766 Pile Density - ISO 8543 Number Of Tufts Or Loops - ISO 1763 Suitability For Use On Stairs - EN ISO 12951, Test B (EN 1963, Test B) Basic requirements - EN 1307 - Textile floor covering with cut pile Changes in Appearance - Drum Test - ISO 10361 Method A / ISO 9405 Classification - EN 1307 - Textile floor covering with pile Resistance To Fraying - EN 1814 Castor Chair Suitability Of Textile Floor Coverings - EN 985 Methode A / ISO 9405 Mass Loss - Lisson Pedal Wheel Methode - EN ISO 12951, Test A (EN 1963, Test A) Static Electrical Propensity - Walking Test - ISO 6356 Resistance To Fraying - EN 1814

## 2 Samples

No.	Receipt	Sample Identification
1	06.06.2019	"Highline 910AB"

(Unless otherwise stated samples are provided by the customer.)

### 3 Tests Performed / Results

		#1 "Highline 910AB"
<b>Summarized test report</b>		
EN 1307 Annex B		
• Identification, basic information		
Product name		"Highline 910AB"
Manufacturer / User		EGETAEPPEP A/S
Type of face side		Cut Pile (according to B.2.2: A1)
Manufacturing procedure		Tufted (according to B.2.1: M5)
Backing		Textile Backing (non-woven) (according to B.2.4: S10)
Type of floor covering		Pile Carpet
Base		Non-woven (according to B.2.3: P3)
Colouration		multicolored unpatterned (according to B.2.5: C3)
Dimensions		Rolls
Fibres of pile		100% Polyamide
• Construction		
Total mass	[g/m <sup>2</sup> ]	2'628
Pile mass above the substrate	[g/m <sup>2</sup> ]	652
Total thickness	[mm]	9.8
Thickness of pile layer	[mm]	4.8
Surface pile density	[g/cm <sup>3</sup> ]	0.136
Number of tufts or loops per dm <sup>2</sup>		2'102
• Appearance change		
Vetterman-drum test, short time testing		4.0
Vetterman-drum test, long time testing		3.5
• Classification according EN 1307		
Basic requirements		fulfilled
Change in appearance		Class 33
Use class		Class 33
Comfort-Class		LC3
• Additional properties		
Castor chair suitability		suitable for intensive use
Stair suitability		suitable for intensive use
Fraying resistance		resistant to fraying
Body-Voltage, walking test	[kV]	-0.8
Judgement according to EN 14041		antistatic

<b>Description Of Specimen - Textile Floor Coverings</b> EN 1307 <ul style="list-style-type: none"> <li>• Manufacturing procedure</li> <li>• Structure of face side</li> <li>• Colouration of the surface</li> <li>• Primary backing</li> <li>• Type of backing</li> <li>• Type of fibres at face side</li> <li>• Dimensions</li> <li>• Description according to standard</li> </ul>	<p style="text-align: center;">tufted</p> <p style="text-align: center;">Cut pile</p> <p style="text-align: center;">multicolored unpatterned</p> <p style="text-align: center;">non-woven</p> <p style="text-align: center;">Textile Backing (non-woven)</p> <p style="text-align: center;">100% Polyamide</p> <p style="text-align: center;">Rolls</p> <p style="text-align: center;">Floor covering with pile</p>
<b>Mass Per Unit Area</b> ISO 8543 Textile Floor Coverings <ul style="list-style-type: none"> <li>• Number of specimen</li> <li>• Conditioning             <ul style="list-style-type: none"> <li>Temperature [°C]</li> <li>Air humidity [%]</li> </ul> </li> <li>• Total mass             <ul style="list-style-type: none"> <li>Mean value [g/m<sup>2</sup>]</li> <li>Coefficient of variation [%]</li> <li>Confidence intervall (95%) abs. width [g/m<sup>2</sup>]</li> </ul> </li> </ul>	<p style="text-align: center;">4</p> <p style="text-align: center;">20</p> <p style="text-align: center;">65</p> <p style="text-align: center;">2'628</p> <p style="text-align: center;">0.5</p> <p style="text-align: center;">23</p>
<b>Mass Per Unit Area</b> ISO 8543 Pile Layer Of Textile Floor Coverings <ul style="list-style-type: none"> <li>• Number of specimen</li> <li>• Conditioning             <ul style="list-style-type: none"> <li>Temperature [°C]</li> <li>Air humidity [%]</li> </ul> </li> <li>• Total mass of pile             <ul style="list-style-type: none"> <li>Mean value [g/m<sup>2</sup>]</li> <li>Coefficient of variation [%]</li> <li>Confidence intervall (95%) abs. width [g/m<sup>2</sup>]</li> </ul> </li> </ul>	<p style="text-align: center;">4</p> <p style="text-align: center;">20</p> <p style="text-align: center;">65</p> <p style="text-align: center;">652</p> <p style="text-align: center;">0.5</p> <p style="text-align: center;">5</p>
<b>Thickness Of Textile Floor Coverings</b> ISO 1765 <ul style="list-style-type: none"> <li>• Number of specimen</li> <li>• Conditioning             <ul style="list-style-type: none"> <li>Temperature [°C]</li> <li>Air humidity [%]</li> </ul> </li> <li>• Thickness             <ul style="list-style-type: none"> <li>Mean value [mm]</li> <li>Coefficient of variation [%]</li> <li>Confidence intervall (95%) abs. width [mm]</li> </ul> </li> </ul>	<p style="text-align: center;">4</p> <p style="text-align: center;">20</p> <p style="text-align: center;">65</p> <p style="text-align: center;">9.8</p> <p style="text-align: center;">0.6</p> <p style="text-align: center;">0.1</p>

<b>Thickness Wear Layer Of Textile Floor Coverings</b> ISO 1766 <ul style="list-style-type: none"> <li>• Number of specimen</li> <li>• Conditioning               <ul style="list-style-type: none"> <li>Temperature [°C]</li> <li>Air humidity [%]</li> </ul> </li> <li>• Shearing methode</li> <li>• Thickness of wear layer               <ul style="list-style-type: none"> <li>Mean value [mm]</li> <li>Coefficient of variation [%]</li> <li>Confidence intervall (95%) abs. width [mm]</li> </ul> </li> </ul>	4  20 65   4.8 1.0 0.1
<b>Pile Density</b> ISO 8543 <ul style="list-style-type: none"> <li>• Pile material</li> <li>• Density of pile material [g/cm<sup>3</sup>]</li> <li>• Mass of pile per unit area [g/cm<sup>2</sup>]</li> <li>• Thickness of pile layer [mm]</li> <li>• Surface pile density [g/cm<sup>3</sup>]</li> <li>• Relative surface pile density [%]</li> </ul>	100% Polyamid  1.14 652 4.8 0.136 11.9
<b>Number Of Tufts Or Loops</b> ISO 1763 <ul style="list-style-type: none"> <li>• Number of specimen</li> <li>• Number of tufts or loops / 10 cm               <ul style="list-style-type: none"> <li>Longitudinal direction</li> <li>Cross direction</li> </ul> </li> <li>• Number of tufts or loops per dm<sup>2</sup></li> <li>• Number of tufts or loops per m<sup>2</sup></li> </ul>	4  51.9 40.5 2'102 210'200
<b>Suitability For Use On Stairs</b> EN ISO 12951, Test B (EN 1963, Test B) <ul style="list-style-type: none"> <li>• Number of specimen</li> <li>• Median of appearance change in the edge area [grade]</li> <li>• Assessment</li> </ul>	4  low suitable for intensive use
<b>Basic requirements</b> EN 1307 - Textile floor covering with cut pile <ul style="list-style-type: none"> <li>• Fibre bind - Cut pile - EN 1963 Methode A [%]</li> <li>• Basic requirements</li> </ul>	no mass loss fulfilled

<b>Changes in Appearance - Drum Test</b> ISO 10361 Method A / ISO 9405		
<ul style="list-style-type: none"> <li>• Used scale</li> </ul>		ISO - B
<ul style="list-style-type: none"> <li>• Appearance change 5'000 cycles (if dominant: attribute)           <ul style="list-style-type: none"> <li>Assessor 1 [grade] 4.0</li> <li>Assessor 2 [grade] 3.5</li> <li>Assessor 3 [grade] 4.0</li> <li>Median [grade] 4.0</li> <li>Mean value [grade] 3.8</li> </ul> </li> </ul>		
<ul style="list-style-type: none"> <li>• Index of colour change 5'000 cycles           <ul style="list-style-type: none"> <li>Assessor 1 [grade] 4</li> <li>Assessor 2 [grade] 3-4</li> <li>Assessor 3 [grade] 4</li> <li>Median [grade] 4</li> </ul> </li> </ul>		
<ul style="list-style-type: none"> <li>• Appearance change 20'000 cycles (if dominant: attribute)           <ul style="list-style-type: none"> <li>Assessor 1 [grade] 3.5</li> <li>Assessor 2 [grade] 3.0</li> <li>Assessor 3 [grade] 3.5</li> <li>Median [grade] 3.5</li> <li>Mean value [grade] 3.3</li> </ul> </li> </ul>		
<ul style="list-style-type: none"> <li>• Index of colour change 20'000 cycles           <ul style="list-style-type: none"> <li>Assessor 1 [grade] 3</li> <li>Assessor 2 [grade] 3</li> <li>Assessor 3 [grade] 3</li> <li>Median [grade] 3</li> </ul> </li> </ul>		
<ul style="list-style-type: none"> <li>• Damages by treatment</li> </ul>		none
<b>Classification</b> EN 1307 - Textile floor covering with pile		
<ul style="list-style-type: none"> <li>• Appearance change - short time test [grade] 4.0</li> <li>• Appearance change - long time test [grade] 3.5</li> <li>• Level of use classification Class 33</li> <li>• Comfort-Class LC3</li> </ul>		

<p><b>Castor Chair Suitability Of Textile Floor Coverings</b> EN 985 Methode A / ISO 9405</p> <ul style="list-style-type: none"> <li>• Castors</li> <li>• Specimen fixation</li> <li>• Used scale</li> <li>• Appearance change 5'000 cycles (if dominant: attribute) <ul style="list-style-type: none"> <li>Assessor 1 [grade] 3.5</li> <li>Assessor 2 [grade] 4.0</li> <li>Assessor 3 [grade] 3.5</li> <li>Median [grade] 3.5</li> <li>Mean value [grade] 3.7</li> </ul> </li> <li>• Index of colour change 5'000 cycles <ul style="list-style-type: none"> <li>Assessor 1 [grade] 4</li> <li>Assessor 2 [grade] 4</li> <li>Assessor 3 [grade] 4</li> <li>Median [grade] 4</li> </ul> </li> <li>• Appearance change 25'000 cycles (if dominant: attribute) <ul style="list-style-type: none"> <li>Assessor 1 [grade] 2.0 (structure)</li> <li>Assessor 2 [grade] 2.0 (structure)</li> <li>Assessor 3 [grade] 2.5 (structure)</li> <li>Median [grade] 2.0</li> <li>Mean value [grade] 2.2</li> </ul> </li> <li>• Index of colour change 25'000 cycles <ul style="list-style-type: none"> <li>Assessor 1 [grade] 3</li> <li>Assessor 2 [grade] 3-4</li> <li>Assessor 3 [grade] 3</li> <li>Median [grade] 3</li> </ul> </li> <li>• Damages by treatment</li> <li>• Castor chair index</li> <li>• Castor chair suitability</li> </ul>	<p>single swivel castor Type H double sided adhesive tape ISO - B</p> <p>3.5 4.0 3.5 3.5 3.7</p> <p>4 4 4 4</p> <p>2.0 (structure) 2.0 (structure) 2.5 (structure) 2.0 2.2</p> <p>3 3-4 3 3</p> <p>no 3.1 suitable for intensive use</p>
<p><b>Mass Loss - Lisson Pedal Wheel Methode</b> EN ISO 12951, Test A (EN 1963, Test A)</p> <ul style="list-style-type: none"> <li>• Number of specimen</li> <li>• Mass loss per unit area</li> <li>• Relative mass loss</li> <li>• Tetradindex</li> </ul>	<p>4</p> <p>no mass loss</p> <p>4.9</p>

#1 "Highline 910AB"

<p><b>Static Electrical Propensity - Walking Test</b> ISO 6356</p> <ul style="list-style-type: none"> <li>• Number of specimen</li> <li>• Testing climate           <ul style="list-style-type: none"> <li>Temperature [°C]</li> <li>Air humidity [%]</li> </ul> </li> <li>• Underlay</li> <li>• Sole-material</li> <li>• Pretreatment</li> <li>• Body-Voltage supplied condition           <ul style="list-style-type: none"> <li>1. Measurement [kV]</li> <li>2. Measurement [kV]</li> <li>3. Measurement [kV]</li> <li>Mean value [kV]</li> </ul> </li> <li>• Judgement according to EN 14041</li> </ul>	<p style="text-align: center;">1</p> <p style="text-align: center;">23</p> <p style="text-align: center;">25</p> <p style="text-align: center;">Rubber on metal plate XS-664P Neolite</p> <p style="text-align: center;">none</p> <p style="text-align: center;">-0.9</p> <p style="text-align: center;">-0.8</p> <p style="text-align: center;">-0.7</p> <p style="text-align: center;">-0.8</p> <p style="text-align: center;">antistatic</p>
<p><b>Resistance To Fraying</b> EN 1814</p> <ul style="list-style-type: none"> <li>• Number of specimen</li> <li>• Kind of test sample</li> <li>• Description of cut edge after treatment           <ul style="list-style-type: none"> <li>• Delamination</li> <li>• Fraying</li> <li>• Tuft loss / sprouting</li> <li>• Thread puller</li> <li>• Release of fibers from the pile material</li> </ul> </li> <li>• Assessment</li> </ul>	<p style="text-align: center;">4</p> <p style="text-align: center;">sheets material</p> <p style="text-align: center;">not occurred</p> <p style="text-align: center;">not occurred</p> <p style="text-align: center;">not occurred</p> <p style="text-align: center;">not occurred</p> <p style="text-align: center;">not occurred</p> <p style="text-align: center;">resistant to fraying</p>



## 4 Remarks

### Period of Validity

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