



Report 73447 Test Report

Applicant

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Reference

Ref. No. 489
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Application

Determination according to the classification criteria of EN 1307 as well as castor chair suitability, suitability for using on stairs, resistance to fraying and static electrical propensity.

Test Material

"Epoca Classic wt"

Material used in testing was anonymized for laboratory purposes. A detailed sample list is contained in the report.

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1 Order

1.1 Chronology

<i>Date</i>	<i>Received</i>	<i>Order</i>
2014-03-06	2014-03-24	Determination according to the classification criteria of EN 1307 as well as castor chair suitability, suitability for using on stairs, resistance to fraying and static electrical propensity.

1.2 Samples

<i>No.</i>	<i>Received</i>	<i>Sample Identification</i>
1	2013-11-21 (1)	"Epoca Classic wt"

(1) Samples provided by the customer. (2) Sample drawn by ÖTI.



2 Findings / Tests performed

2.1 Description of specimen

Description of specimen according to ISO 2424

Test results

Tested sample: 1

Dimensions:	rolls
Manufacturing procedure:	tufted
Structure of face side:	loop pile
Coloration of face side:	multicoloured unpatterned
Type of backing:	textile secondary backing
Type of fibres at face side *):	100% Polyamide (according to the specification by the applicant)

*) According to the current version of the relevant European Directives, fibre materials with a mass percentage of < 2 % are not specified

The submitted specimen is a textile floor covering according to EN 1307.

2.2 Determination of mass per unit and pile mass per unit area

Test conditions

According ISO 8543 accr.)

Test atmosphere: 20° C / 65 % rel. humidity

Type of shearing apparatus: Sharp pointed knife

Number of samples: 4

Test results

Tested sample: 1

	mass per unit area	pile mass per unit area
Mean value	2146 g/m ²	458 g/m ²
Coefficient of variation	2.5 %	1.0 %
Confidence interval (P = 95 %) absolute width	± 84 g/m ²	± 8 g/m ²

Note:

The pile mass per unit area of pile carpets represents the mass over the carpet-ground which can be sheared with the sharp pointed knife. If other procedures are consulted for the shearing of the pile material, then is to be counted on deviating results. The pile mass per unit area should not be confounded with the pile weight.



2.3 Determination of thickness and thickness of wear layer

Test conditions

Testing according

Determination of thickness according to ISO 1765 accr.)

Determination of thickness of wear layer according to ISO 1766 accr.)

Test atmosphere: 20° C / 65 % rel. humidity

Shearing method: Sharp pointed knife

Number of samples: 4

Test results

Tested sample: 1

	total thickness	thickness of wear layer
Mean value	6.3 mm	3.8 mm
Coefficient of variation	0.6 %	0.7 %
Confidence interval (P = 95 %) absolute width	± 0.1 mm	± 0.1 mm

2.4 Calculation of surface pile density and pile fibre volume ratio

Test conditions

The calculation was made according ISO 8543 accr.) with integration of the following test results:

Pile material	Polyamide
Density of pile material	1.14 g/cm ³
Mass of pile per unit area	458 g/m ²
Thickness of above the substrate pile	3.8 mm

Test results

Tested sample: 1

Surface pile density	0.121 g/cm ³
Relative surface pile density	10.6 %

2.5 Determination of number of tufts or loops

Test conditions

According to ISO 1763 accr.)

Test results

Tested sample: 1

Number of tufts or loops / 10 cm	in length direction:	35.9
	in cross direction:	25.4
Number of tufts or loops per dm ² :		912
Number of tufts or loops per m ² :		91200



2.6 Determination of fibrebind of synthetic looppile carpets

Test conditions

Testing according EN 1963, Test C accr.)

Evaluation according: EN 1307

Duration: 400 double passages

Test results

Tested sample: 1

Assessment of appearance change: better than photostandard

Evaluation

The specimen fulfills the requirements of EN 1963 or 1307.



2.7 Determination of the basic requirement of pile carpets

Test conditions

According to EN 1307:2008 ^{accr.})

Test results

Tested sample: 1

Surface structure	Loop pile
Pile material	Polyamide

	Basic requirements	Test results
Colour fastness to ^{a)}		
♦ Light	≥ 5 (pastel shade ^{b)} ≥ 4)	Conformity to be declared by the manufacturer for each colour
♦ Rubbing		
- dry	≥ 3-4	
- wet	≥ 3	
♦ Water – change in colour		
- plain carpets	≥ 3-4	
- other carpets	≥ 4	
♦ Water – staining ^{c)}		
- - all carpets	≥ 2-3	
Fibre bind for all carpets < 80 % Wool		
♦ Loop pile carpets	Fuzzing below level of reference photographs	better than photostandard
♦ Cut pile carpets	Loss of mass ≤ 25 %	--
Colour change ^{d)}		
♦ Due to spilled water	≥ 4	Conformity to be declared by the manufacturer for each production run
♦ Due to soiling subsequent to spilled water	≥ 3	

^{a)} Conformity to be declared by the manufacturer for each colour

^{b)} Pastel shade: colour corresponding to a standard depth ≤ 1/12 (in accordance with EN ISO 105-A01)

^{c)} On multi fibre: worst result

^{d)} Conformity to be declared by the manufacturer

Judgement

The tested material fulfills the basic requirements of pile carpets according to EN 1307:2008, point 6.



2.8 Determination of the mass loss of textile floor coverings using the Lisson Tretrad machine

Test conditions

According to EN 1963, test A ^{accr.})
Soles: Vulcanised SBR-rubbers with a wave profile
Number of treads: 2200
Adjustment of wheel height: - 5 mm
Number of specimens: 4

Test results

Tested sample: 1

	Mass loss per unit area [m _v]	Relative mass loss [m _v]
Mean value	no mass loss	
Coefficient of variation		
Confidence interval (P = 95 %) absolute width		
Tretradindex:	4.1	

Note:

The primary function of the test with the "Lisson-Tretrad-Machine" is to obtain from textile floor coverings a criteria for the wear performance in practical use. The used "Lisson-Tretrad" with four feet – which are covered with changeable rubber soles – runs on a straight line forwards and backwards, with a slip of 20 % and a surface pressure of 150 N, on the surface of the test specimen (which is lying on a test table). After a defined count of reciprocating motion the mass loss will be ascertained.

2.9 Determination of changes in appearance – Drum Test

Test conditions

According to EN 1307 and ISO/TR 10 361 ^{accr.})
Assessment according EN 1471
Number of drum revolutions: 5 000 and 22 000
Number of specimens: 1

Test results

Tested sample: 1

	5 000 revolutions	22 000 revolutions
Index of appearance change (median)	4.5	4.0
Index of colour change (median)	4-5	4
Main reasons for change	structure	structure
Index after colour correction (median)	4.5	4.0
Index after colour correction (mean)	4.5	4.0
Damages by the treatment	none	

Assessment indices: Index 1 – high change, Index 5 – no change



2.10 Determination of the resistance to fraying

Test conditions

Testing according to EN 1814:2005 accr.)

Number of test samples: 4

Kind of test sample: Sheet materials

Test results

Tested sample: 1

Damages on cut edge after treatment: none

Judgement

The tested specimen can be classified as **resistant to fraying**.

2.11 Classification of pile carpets

Test conditions

According to EN 1307:2008 accr.)

Test results

Tested sample: 1

Surface structure		Loop pile
Pile material		Polyamide
Surface pile weight	[g/m ²]	458
Surface pile thickness	[mm]	3.8
Surface pile density	[g/cm ³]	0.121
Number of tufts	[tufts/m ²]	91200
Fibre factor	[FF]	1.0
Tretrad index	[I _{TR}]	4.1
Drum test (Vettermann)	♦ Short term [5.000 turns]	4.5
	♦ Long term [22.000 turns]	4.0
Resistance to fraying		restistant to fraying
Luxury rating factor	[C _F]	9.2

Classification

Type of carpet	Type 1
Classification for wear	class 33
Classification for change in appearance	class 33
Overall use class	class 33
Luxury rating class	LC 2

**Explanations:**

Textile floor coverings are classified to their suitability in different use classes. There are two essential characteristics for the classification: wear behaviour and change in appearance. These both characteristics serve the description of the use behaviour in dependence to the intensity of use. **The use class assigned to the carpet is the lower one that was reached after the testing of the wear behaviour and change in appearance.** The different use classes are described as followed:

Domestic		Commercial	
Class	Use intensity	Class	Use intensity
21	moderate / light	---	---
22	general / medium	---	---
22+	general	31	moderate / light
23	heavy	32	general
---	---	33	heavy

The use- and comfort-classes are corresponding to the following till now common judgements for the wear- and comfort behaviour.

Level of use classification		"use class"	Luxury rating class	"luxury value"
EN 1307:2008	EN 1307:1997			
21	1	low	LC 1	plain
22	2	normal	LC 2	good
22+ / 31				
23 / 32	3	heavy	LC 3	high
33	4	extreme	LC 4	luxurious
			LC 5	prestige

2.12 Determination of the castor chair suitability of textile floor coverings

Test conditions

According to EN 985, Method A accr.)

Test apparatus: castor chair test equipment, Typ: Feingerätebau Baumberg

Castors: according EN 985

Test results

Tested sample: 1

Test duration	change of attribute	Index of colour change *)	Index of appearance change *)
5 000 revolutions	colour	2-3	3.0
25 000 revolutions	colour	2	2.5
Castor chair index (r)		2.9	

*) Note: Index 1 - high change / Index 5 - no change

Damages by the treatment: none

Classification

According the specifications of **EN 1307** the specimen can be classified as:
"suitable for intensive use"



2.13 Assessment of static electrical propensity – walking test

Test conditions

According to ISO 6356 accr.)

Testing atmosphere: 23 °C / 25 % rel. humidity

Base plate: Isolating rubber mat on metal plate

Sole-material: XS-664P Neolite

Pretreatment: none

Test results

Tested sample: 1

Supplied condition			
Measurement 1	Measurement 2	Measurement 3	Mean value
-0.9 kV	-0.6 kV	-0.5 kV	-0.7 kV

Judgement

The tested sample in supplied condition can be classified as **antistatic** according EN 14041:2004.



2.14 Summary of Results

Article	"Epoca Classic wt"
Constructive characteristics Material of use surface Total mass per unit area Mass of pile per unit area Total thickness Thickness of pile above the substrate Surface pile density Number of tufts or loops	Polyamide 2146 g/m ² 458 g/m ² 6.3 mm 3.8 mm 0.121 g/cm ³ 91200 /m ²
Basic requirements Fibre bind - Loop-Pile Carpets Lison Tretrad (EN 1963, method C) - appearance change	fulfilled *) better than photostandard
Tests for determination of use classification level Wear behaviour "Lison-Tretrad" (EN 1963 method A) mass loss per unit area [m _v] relative mass loss [m _r] Tretradindex [I _{tr}] Change in appearance – "Vettermann" drum test (ISO 10 361) assesment after colour correction – 5000 cycles assesment after colour correction – 22000 Touren	no mass loss no mass loss 4.1 Median Mean value Note 4.5 Note 4.5 Note 4.0 Note 3.8
Classification according EN 1307 Carpet category Basic requirements Classification of the wear performance Classification of the appearance retention Level of use classification Use intensity Luxury rating classification Luxury value	Type 1 fulfilled Class 33 Class 33 Class 33 commercial use 33 "heavy" LC2 LC2 "good"
Additional characteristics Castor chair suitability (EN 985) Antistatic (ISO 6356) Fraying behaviour (EN 1814)	suitable for intensive use - 0.7 kV resistant to fraying

*) For pile carpets with ≥ 80 % wool in the wear layer there are no basic requirements. Therefore these floor coverings fulfill the basic requirements "a priori".



3 Remarks

Validity

There are no regulations concerning duration of validity in the individual test standards. As the results of the examinations refer only to the submitted and examined samples, the report is valid for these for an unlimited period. A period of validity specified as part of an expert evaluation is in the discretion of the consultant or the ÖTI.

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Quality management, Accreditation and Notification

This issue replaces report 72539, dated 2014-01-14.

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According to the decree on the use of the accreditation mark ("AkkZV") the accreditation mark is only to be used by the accredited Conformity Assessment Body.

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